

Anti-microbial Polymers for Textile & other Application

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Abstract: *Human security and prosperity is debilitated by microorganisms causing various irresistible illnesses bringing about countless consistently. Notwithstanding considerable advance in antimicrobial drugs, numerous irresistible sicknesses stay hard to treat. Antimicrobial polymers offer a promising antimicrobial procedure for battling pathogens and have gotten extensive consideration in both scholastic and modern research. This audit presents antimicrobial polymers. Antimicrobial systems displaying either detached or dynamic activity and polymer material sorts containing bound or draining antimicrobials are presented. This article moreover addresses the utilizations of these antimicrobial polymers in the medicinal, nourishment, and material enterprises.*

Keywords: Chitosan, Polysiloxanes, Dendrimers, Electrospun, Flocculant.

1. Introduction

As of late antimicrobial materials have picked up enthusiasm from both scholastic research and industry in view of their potential to give fantastic life and security advantages to individuals. Material items are inclined to have miniaturized scale living beings in charge of illnesses, upsetting scents, shading debasement and decay of materials. Antimicrobial materials can be utilized to deliver numerous products, for example, sportswear, open air clothes, underpants, shoes, decorations, upholstery, healing center materials, wound care wraps, towels and wipes. Self-cleaning textures could have potential advantages to decrease infection exchanges among healing facility populaces, biowarfare security and different applications. Current antimicrobial items, for example, triclosan and silver, experience the ill effects of basic shortcomings, for example short dynamic term or high cost. Besides, such low-sub-atomic weight antimicrobial specialists for the most part drain out from the textures towards nature and to the skin of the wearers. Antimicrobial polymers having high sub-atomic weight could conquer these issues lessening or counteracting filtering of bioactive substances. Antimicrobial polymers have been progressively considered as an achievable option for bactericidal applications. In addition, antimicrobial polymers are viewed as an alluring path for the "non-filtering" approach in the generation of bactericidal materials. This approach is fascinating for some applications, specifically in material field, where antimicrobial polymers demonstrate a few points of interest regarding low-atomic weight antibacterial specialists, including enhanced natural security, need of dissemination on the wearers' skin, low skin disturbance, low poisonous quality, great bio-similarity, low erosion of metals and plastics, long living arrangement time and natural movement. In this audit,

antimicrobial polymers are characterized as polymers having biocidal pendant gatherings or biocidal rehash units in the polymer synthetic structure. The straightforward expansion of a biocide to a polymer framework ought not be regarded as a technique for creating antimicrobial polymers. Comprehensive examinations on amalgamation and utilization of such "naturally" antimicrobial polymers have been begun in the 1970s [1, 2], and as of late they were proposed for making non-filtering antimicrobial surfaces by financially savvy forms. The non-filtering approach is alluring for material applications, despite the fact that the instrument of activity is not yet completely comprehended contrasted with traditional antimicrobial idea. Low sub-atomic weight cationic biocides act to target locales of cytoplasmic layers of bacterial cells. The accompanying procedures have been assumed: (i) Adsorption onto the adversely bacterial cell surfaces, (ii) Diffusion through the cell divider, (iii) Binding to the cytoplasmic layer, (iv) Disturbance of the cytoplasmic layer, (v) Release of K⁺ particles and constituents of the cytoplasmic film, (vi) Demise of the cell. The adsorption of polycations onto the adversely charged cell surfaces is relied upon to happen to a more prominent degree than that of cationic atoms or monomers on account of the significantly higher charge thickness conveyed by the polycations. The nearness of countless charges on the film should facilitate the linkage of the polycations to the cytoplasmic film, contrasted and that by the low sub-atomic weight cations. Accordingly, the interruption of the layer and the ensuing spillage of K⁺ particles and cytoplasmic constituents would be upgraded [3]. This survey will cover latest advances in antimicrobial polymers for material covering and wrapping up. Techniques for amalgamation, application and uniting of such polymers on material substrates will be shown.

2. Polymers with Inherent Antimicrobial Activity

Distinctive polymers with antimicrobial range are talked about in this area in detail and the agent polymers from every classification are condensed in Table 1.

2.1 Regular Polymer

2.1.1 Chitosan

Chitosan, the most generally investigated polymer in the biomedical field, was found by Rouget in 1859. It is a direct polycationic hetero polysaccharide copolymer of 1,4-connected D - glucosamine furthermore, N - acetyl-D - glucosamine, which is gotten by incomplete basic N-deacetylation of chitin. The quantity of amine bunches in chitosan assumes a noteworthy part to tailor physical, synthetic furthermore, organic properties of the biopolymer.

The amine bunch is the most critical site for change and gives adaptability for more applications. [4-6] The wide range antibacterial movement of chitosan was first proposed by Allan. [7] Antimicrobial movement of chitosan has been illustrated against numerous microorganisms, filamentous growths and yeasts. Microbes seem, by all accounts, to be for the most part less touchy than organisms to the antimicrobial activity of chitosan. [8,9] The bactericidal viability of chitosan relies on polymer related factors, for example, positive charge thickness, Mw, focus, hydrophilic/hydrophobic trademark, chelating limit, what's more, the physical condition of the polymer. Different factors, for example, ionic quality in medium, pH, temperature, responsive time and sort microorganism likewise assume some part in the effort of bactericidal viability of this polymer. [10]. At the point when the pH of the medium is not as much as pKa, protonation of amino gatherings happens, and electrostatic cooperation between the polymer and the bacterial cell divider turns into the overwhelming component of activity. Whenever pH is higher than pKa, critical protonation is not watched; hydrophobic cooperation and chelation impacts result in antimicrobial action of chitosan. These two impacts give a sensible clarification or a higher action of chitosan subsidiaries under impartial or, on the other hand higher pH condition than local chitosan. [11,12] Gram negative microscopic organisms are more delicate to chitosan than gram positive microscopic organisms, which can be clarified by nature of their external film. Gram negative microscopic organisms have more negative charge at first glance. These charges are balanced out by divalent metal particles [13] while gram positive microbes contain for the most part lipoteichoic corrosive that is polyanionic in nature and in charge of auxiliary strength of cell dividers. Gram positive microbes show electrostatic connection as a fundamental system. Chelation alongside electrostatic connection causes movement against gram negative microorganisms. The variables depicted above oversee the underlying cooperation of chitosan with the bacterial cell divider. After connection to a microbial cell, chitosan with various Mw show diverse system of activity. Low Mw water-solvent chitosan and its ultrafine nanoparticles infiltrate the cell mass of microorganisms and consolidate with DNA, which specifically influences union of mRNA and DNA interpretation; [14] high Mw water-solvent chitosan and strong chitosan connect with the cell surface and adjust cell penetrability what's more, solute transport over the cell. [15,16] Raafat et al. endeavored to decide the antimicrobial movement of chitosan utilizing a blend of methodologies, for example, in vitro measures, executing energy, cell spillage estimations, film potential estimations, electron microscopy and transcriptional reaction investigation. They propose that the official of chitosan to cell divider polymers triggers auxiliary cell impacts, influences film bound vitality era pathways, hinders the electron transport chain, and along these lines constrains the cells to move to anaerobic vitality creation, at last prompting brokenness of the entire cell device. [17]

2.1.2. Poly- ϵ -lysine

Poly- ϵ -lysine (ϵ -PL) is a normally happening cationic homopolyamide of L - lysine (n =25–30), having amide

linkage between ϵ -amino and alpha-carboxyl gatherings. Its first appearance was accounted for in filamentous bacterium *Streptomyces albulus* amid the screening of Dragendorff's reagent. [18] Later, Streptomycetaceae and ergot parasites species were resolved to be mindful for the creation of ϵ -PL. [19] ϵ -PL is a thermo-steady, biodegradable, water solvent, eatable and nontoxic polymer. At basic pH, ϵ -PL in beta-sheet adaptation proselytes to antiparallel beta-sheet at pH over the pKa of the ϵ -amino gathering, while at acidic pH an electrostatically extended adaptation is watched. [20] When contrasted with alpha-poly-L - lysine (n =50), which is essentially utilized as a part of quality conveyance applications, ϵ -PL is more powerful against gram-positive and gram-negative microscopic organisms at convergences of 1–8 $\mu\text{g/mL}$. [21] It additionally shows action against spores of *Bacillus coagulans*, *Bacillus stearothermophilus* also, *Bacillus subtilis* (*B. subtilis*) at convergences of 12.51 $\mu\text{g/mL}$, 2.51 $\mu\text{g/mL}$, and 12.51 $\mu\text{g/mL}$, individually. [22] Antimicrobial action of ϵ -PL can be clarified by electrostatic adsorption on to the microbial cell surface took after by the stripping of the external film, bringing about physiological harm to cells took after by death of the microorganism. [23] Kido et al. portray the part of ϵ -PL in the hindrance of human and porcine pancreatic lipase action in substrate containing bile salts and phosphatidylcholine. This recommends its part to stifle dietary fat retention from the small digestive tract and its utilization as a dietary operator for stout patients. [24] Studies indicate wide relevance in sustenance safeguarding, medication and quality conveyance, as a covering material for microchips, an interferon inducer, dietary operator, super retentive, hydrogel, disinfectant and mellow emulsifier. [25]

2.2. Nitrogen Containing Polymers

2.2.1. Direct Quaternary Ammonium Polymer

Quaternary ammonium mixes (QACs) are included nitrogen (N) containing mixes in which N is joined to gram-positive and gram-negative microscopic organisms and yeasts, with the exception of *B. subtilis* and organisms. The antibacterial movement is an element of the pyridinium bunch in the polymer chain; it and catches bacterial cells in a living or dead state by adsorption or attachment. [31] These mixes show little lethality profile with middle deadly measurement (LD 50) of 2330 mg/kg. [32] Another group of antimicrobial polymer with fragrant/heterocyclic bunches is imidazole subordinates. Imidazole, has the capacity to frame hydrogen bond with medications and proteins while its alkylated frame (imidazolium) can total electrostatically regardless of losing the hydrogen bond-framing capacity of free imidazole. They are artificially steady, biocompatible furthermore, indicate enhanced biodegradability. [33] Copolymers of N - vinylimidazole and phenacyl methacrylate were incorporated; they show solid antimicrobial movement against different microscopic organisms, parasites and yeast. [34]

2.2.2. Polyethylenimine

Polyethylenimine (PEI) is a manufactured, nonbiodegradable, cationic polymer containing essential,

auxiliary and tertiary amino capacities. It is found in both stretched and straight structures that can be combined by corrosive catalyzed polymerization of aziridine also, ring opening polymerization of 2-ethyl-2-oxazoline taken after by hydrolysis individually. [35,36] Due to the plenitude of receptive amino gatherings, PEI was attempted with an extensive variety of concoction modifications that display alluring physicochemical properties. At first un-substituted PEIs were tried to decide its antimicrobial property by covalent connection on glass material, however they didn't demonstrate any diminishment in microbial number contrasted and an untreated glass surface. Afterward, it was understood that hydrophobicity and positive charge thickness are essential prerequisites for antimicrobial action and joining; alkyl bunches were utilized to potentiate both of these impacts. [37] Endeavors were likewise made to append N -alkyl-PEI to different natural and inorganic, regular and engineered, perceptible and nano scaled, solid and permeable surface materials including business plastics, materials, and glass. These immobilized surfaces brought about just about 100% inactivation of both water borne and airborne microscopic organisms, and parasites, including pathogenic what's more, anti-infection safe strains with no report of development of resistance. Cell film crack was accounted for as a fundamental instrument for antibacterial activity. These surfaces are nontoxic for mammalian (monkey kidney) cells. [38] N-alkylated PEI immobilized over various woven materials (cotton, fleece, what's more, polyester) likewise display solid bactericidal movement against a few airborne gram-positive and gram-negative microorganisms. Mw of PEI represents a noteworthy impact on movement. High Mw displays great antimicrobial movement; low Mw PEI shows insignificant action. [39] Substituted PEIs were likewise utilized against *Candida albicans* (*C. albicans*), introducing a noteworthy test for the security of prosthesis disintegration in laryngectomized patients. For this reason dimethylaminoethyl methacrylate and PEI fortified surfaces four unique gatherings by covalent bond. They are spoken to by the general recipe $N + R_1 R_2 R_3 R_4 X^-$, where R can be a hydrogen molecule, a plain alkyl gathering or an alkyl amass substituted with other practical gatherings, and X speaks to an anion. For the most part, long-chain QAC with 8–18 carbon particles have great germicidal action. Imperative delegates of this class are benzalkonium chloride, stearylalkonium chloride and cetrimonium chloride. [26] The antimicrobial action of QACs is a capacity of the N-alkyl chain length and henceforth lipophilicity. Mixes with alkyl chain length 12–14 of alkyls give ideal antibacterial action against gram-positive microbes, while alkyls assemble with 14–16 carbon demonstrate better action against gram-negative microscopic organisms. [27] Initial cooperation between QACs and bacterial divider comes about because of electrostatic cooperation between decidedly charged QACs and adversely charged bacterial films, trailed by the mix of the hydrophobic tail of the QAC into the bacterial hydrophobic film center, where they denature auxiliary proteins and chemicals. QACs likewise actuate measurements and time subordinate ultrastructural changes in anti-microbial safe *Escherichia coli* (*E. coli*). [28] Cross-connected poly(ethylene glycol) based polymers are considered as benchmark protein-safe covering materials. Be that as it may, phosphonium-and ammonium functionalized polymers show higher intrinsic synthetic dependability than polyethylene glycol (PEG)- based polymers, since they are

significantly more impervious to reduction–oxidation and acid–base responses than oligo(ethylene oxide) gatherings. These properties possibly permit them to be utilized as a part of restorative gadgets that should be protein resistant over drawn out stretch of time, or in division frameworks that work in or require substance cleaning under cruel conditions. Aftereffects of dynamic film fouling tests appear that somewhat cross-connected poly[trimethyl-(4-vinyl-benzyl)-phosphonium bromide] shows uncommon protein fouling resistance also, preferable water transport properties over an agent PEG-based polymer covering. [29] Antimicrobial polymers with just a single biocide end gather on polymeric spine have been created. These polymers were integrated by cationic ring opening polymerization of 2-alkyl-1,3-oxazolines,terminating the macromolecule with a cationic surfactant. [30] QACs appear wide applications as additives in topical treatments, beauty care products, mouthwash, liquor based hand-rubs, antifouling operators in building materials, and finishing for surfaces.

2.2.3. Polymer with Ring Containing Nitrogen

Like QACs, quaternary pyridinium are mixes with a heterocyclic ring containing nitrogen iota likewise display germicidal movement. They act through a system like QACs. Li et al. incorporated a progression of insoluble pyridinium-sort polymers with various organizations; they are powerful against appear to 92% lessening in bacterial development. These are promising materials for the covering of therapeutic gadgets. [40]

2.2.4. Polyguanidines

Polyguanidines and polybiguanides speak to an essential class of antimicrobial polymers as a result of their high water dissolvability, superb biocidal efficiency, wide antimicrobial range and non-poisonous quality. Acrylate monomers with pendant biguanide bunches show great antimicrobial activity because of electrostatic association with cell layers. They show higher antibacterial movement against gram positive microorganisms than gram negative microbes. This is because of less muddled structure of gram positive microscopic organisms which permit entrance of high Mw polymeric biocides. [41] Zhang et al. combined polyhexamethylene guanidine stearate and polyhexamethylene biguanidine stearate utilizing the precipitation response. These polymers are warm steady also, demonstrate a base inhibitory focus (MIC) of less than 200 µg/mL. [42] Albert et al. combined a progression of various oligomeric guanidines by polycondensation of guanidinium salts and four distinct diamines under different conditions. The mixes of these arrangement are straight in structure and can be perceived by end with one guanidine and one amino gathering (sort A), two amino gatherings (sort B), or two guanidine gatherings (sort C), individually. Antimicrobial action against numerous microorganisms was contemplated. A normal atomic mass of around 800 Da is essential for efficient antimicrobial action. [43]

2.2.5. Poly(ionic liquids)

Polymeric ionic fluids, additionally called poly(ionic liquids) (PILs) were first detailed by Ohno and Ito in 1998. [44] These are polymers arranged by polymerization of ionic

fluid monomers; in any case, PILs are not fluid but rather strong. Ionic fluid monomers are low-liquefying natural salts comprising of ammonium, phosphonium, imidazolium usefulness. [45] PILs have developed as another class of practical polymer materials with novel properties of sub-atomic ionic fluids and specific properties of polymers, for example, film arrangement and processibility. The antimicrobial conduct is a critical normal for PILs, particularly; imidazolium, pyridinium and quaternary ammonium based ionic fluids have indicated significant exercises against gram-positive, gram-negative microscopic organisms, parasites and green growth. The organic properties of ionic fluids can be effectively changed by differing the cationic and anionic segments. [46] Qian et al. composed high-thickness PIL brushes in light of imidazolium salts and joined them to TiO₂ surface. The covering thickness was 80 nm and these PIL brushes were found to oppose attachment of *Chlorella* spores. The impact of counter-anions on antimicrobial action of PIL brushes was likewise examined and PILs containing hexafluorophosphate anion indicated magnificent hostile to bacterial properties against *E. coli* and *Staphylococcus aureus* (*S. aureus*) when contrasted with perfect TiO₂ nanoparticles. [47] Alberto et al. blended imidazolium ionic fluids containing selenium and discovered them powerful against green growth. [48] Similarly, PILs with 1-alkyl-3-methylimidazolium chloride were found to show expansive range antimicrobial movement. [49]

2.3. Halogen-Containing Compounds

2.3.1. Halogen Attached to Nitrogen Atom

N - halamine mixes contain at least one nitrogen-halogen covalent bonds that are generally shaped by halogenation of imide, amide, or amine gatherings, which giving steadiness what's more, moderate discharge free dynamic halogen species into the earth. [50] These mixes were presented by Kovacic and collaborators in 1969. [51] The most widely recognized halogen utilized as a part of these mixes is chlorine, yet the action of different incandescent lamp like bromine and iodine has additionally been accounted for. These oxidizing incandescent lights advance the immediate exchange of a dynamic component to the organic target site or through separation to free halogen in watery media. These responsive free incandescent light prompt hindrances or, on the other hand inactivation of a microbial cell (Figure 1). [52] N - halamines show long haul strength in both watery arrangement also, under dry conditions; this is desirable over inorganic incandescent light (e.g., chlorine or bromine). They are compelling against a wide range of microorganisms and are earth cordial and safe to human wellbeing. N - halamine antibacterials have been orchestrated by the covalent authoritative of N - halamine forerunners onto target polymers, which are changed over to a N - halamine structure upon halogenation and give powerful antimicrobial movement against a wide scope of microorganisms. [53,54] Most regular antecedents utilized for this intention are hydantoin (imidazolidine- 2,4-dione) and dimethylhydantoin. The interesting property of N - halamines is a sustainable nature, which enables them to be accused more than once by response of chlorine or bromine contributor mixes, for example, sodium hypochlorite, sodium hypobromite,

trichloroisocyanuric corrosive or sodium dichlorocyanurate. Sun et al. combined rechargeable N - halamine polymeric biocides containing Imidazolidin-4-one subordinates. These subsidiaries were furnished with normal chlorine bleach treatment to display antibacterial properties. The material indicated incredible properties against *E. coli*. [55] N - halamine biocidal covered onto cotton texture by means of a layer-by-layer get together strategy has likewise been assessed. Biocidal movement was presented by applying family unit fade treatment. This covering is steady against washing and presentation to UVA light and inside 15 min brings about total inactivation of *S. aureus* and *E. coli*. [56] N - halamines can be utilized as a part of numerous fields, for example, water sanitization, [57] paints, [58] social insurance, [59] materials, [60] and biocidal coatings. [61]

2.3.2. Halogen Atom Attached to Other Atoms

Halogen containing polymers constitute a substantial classification of antimicrobial mixes. Among them fluorine-containing polymers are of especially enthusiasm because of their low polarizability, solid electro-antagonism, high substance, warm and climate resistance, and water/oil repellency and in addition low dielectric consistent and amazingly low surface vitality. Caillier et al. integrated polymerizable semi-fluorinated gemini surfactants, with quaternary ammonium gatherings, for example, polar heads and an acrylic work as the polymerizable moiety. Their antibacterial furthermore, antifungal properties have been assessed against *Pseudomonas aeruginosa* (*P. aeruginosa*), *S. aureus*, *C. albicans*, furthermore, *Aspergillus Niger* and results recommend significant antibacterial action against both gram positive and gram-negative microbes. [62] Similarly, poly (acrylated quinolone) bearing a fluorine particle shows wonderful antimicrobial movement against *E. coli*, *S. aureus*, *B. subtilis* and *Micrococcus luteus*. [63]

3. Artificially Modified Polymer To Induce Antimicrobial Activity

These are polymers having insignificant or no antibacterial action without anyone else, however they are modified by connection of dynamic gatherings or mixes to actuate antimicrobial action. These polymers are portrayed under the headings of polymers containing dynamic pendent gatherings and polymers connected with an) inorganic antimicrobial specialists or b) natural antimicrobial specialists.

3.1. Polymer-Containing Active Pendent Groups

3.1.1. Quaternary Ammonium as Pendent Group

The greater part of the known cationic quaternary polyelectrolytes utilized as antimicrobial polymers are acrylic or methacrylic subordinates, and an extensive number of them are integrated from business methacrylic monomers, for example, 2(dimethylamino) ethyl methacrylate. These polymers give wide auxiliary adaptability by the adjustment of hydrophobicity, Mw, surface charge furthermore, different parameters. [64] Kuroda et al. incorporated a few

arrangements of amphiphilic copolymers containing polymethacrylate furthermore, polymethacrylamide stages with hydrophobic, cationic side chains. The specialists performed efficient research to get anon-hemolytic antimicrobial polymer by fluctuating the idea of the hydrophobic gatherings, polymer creation also, length. Essential, tertiary amine or quaternary ammonium bunches in the side chains were utilized as the wellspring of cationic charge in every copolymer arrangement. This examination demonstrates that the idea of amine side chains and also the hydrophobic nature of polymers are enter deciding components in ideal antimicrobial action and reversible protonation of the amine gatherings. [65,66] Another essential class of polymers is polysiloxanes, the straight polymers of silicon oxide. These polymers offer specific points of interest of high flexibility and amphiphilicity, and thus they have pulled in impressive consideration as antimicrobial polymers at the point when appended to quaternary ammonium salt gatherings. Adaptability helps in better collaboration between quaternary gatherings also, the microorganism, while amphiphilic nature enlarges the convergence of the quaternary gatherings in the region of microorganism cell divider. Sauvet et al. integrated factual also, square siloxane copolymers containing quaternary ammonium salt gatherings as a sidelong substituent; this examination appears high antibacterial action against both *E. coli* and *S. aureus*. Be that as it may, no distinction in action was seen in square sort polymers and measurable copolymers. [67] Mizerska et al. looked at biocidal action of polysiloxanes containing quaternary ammonium salt gatherings with polysiloxanes containing pendant N , N - dialkylimidazolium salt. These mixes indicate comparable action against *Enterococcus hirae*, *Proteus vulgaris*, *E. coli*, and *P. aeruginosa*; this was seen with polysiloxanes containing quaternary ammonium salt. As far as warm dependability these mixes are better than quaternary ammonium amasses containing polysiloxanes. [68]

3.1.2. Hydroxyl Group-Containing Organic Acid as Pendent Group

Benzoic corrosive, phenol and p-hydroxy benzoate esters are among the most generally utilized disinfectants and additives. As monomers, these mixes have effectively settled their antimicrobial movement. Endeavors have been made to join them with some polymer spine to incorporate new antimicrobial polymers with upgraded movement. In a near investigation of p-hydroxyphenyl acrylate, allyl p-hydroxyphenyl acetic acid derivation, and p-2-propenoxyphenol for their antimicrobial activity against both microorganisms and parasites, p-hydroxyphenyl acrylate has been appeared to be the best. [69] Amphiphilic polymethacrylates, for example, copolymer of N - (tert - butoxycarbonyl) amino ethyl methacrylate what's more, butyl methacrylate, antimicrobial and hemolytic exercises are reliant on the substance of hydrophobic gatherings and Mw, which give adaptability to basic change. Another imperative compound of this class is "benzaldehyde," known for its bactericidal, fungicidal and algacide exercises. Benzaldehyde containing methyl methacrylate polymers have been integrated and tried against *Bacillus macroides*, *P. aeruginosa* and *Dunaliella tertiolecta*. Polymers indicate fivefold hindrance of green growth development contrasted with corrosive glass control surfaces. [70]

3.1.3. Phospho and Sulpho as Pendent Group

Antimicrobial polymers bearing quaternary phosphonium or sulfonium mixes show components like the quaternary ammonium amass containing mixes. As far as antimicrobial action, phosphonium containing polycationic biocides are more successful than quaternary ammonium salt polymers. Studies completed on water dissolvable thermosensitive copolymer NIPAAm and methacryloyloxyethyl trialkyl phosphonium chlorides demonstrate that the antimicrobial action increments with an expansion long of the alkyl chain and phosphonium units in the polymer. [71] Anderson et al. examined the capability of poly(sodium 4-styrene sulfonate) as an inhibitor of sperm work and as a preventive operator for origination and the transmission of sexually transmitted maladies. The polymer is an irreversible inhibitor of hyaluronidase and acrosin with half maximal inhibitory fixation (IC 50) values 5.7 $\mu\text{g/mL}$ and 0.5 $\mu\text{g/mL}$, separately. At the point when tried against human immunodeficiency (HIV-1), herpes simplex (HSV-1) infections and *Neisseria gonorrhoeae*, it demonstrates 3-log diminishment in development of these pathogens at a fixation of 7 $\mu\text{g/mL}$, 3 $\mu\text{g/mL}$, and 15 $\mu\text{g/mL}$, separately. Right around 90% restraint of *Chlamydia trachomatis* is seen at a grouping of 1 mg/mL. Polymers with high Mw are sheltered furthermore, prevalent in movement. [72,73]

3.2. Polymers Attached with Inorganic Antimicrobial Agents

This area concerns polymers that present antimicrobial movement in blend with antimicrobial inorganic frameworks. Silver nanoparticles are presumably the most generally utilized metal particles as an antimicrobial operator in polymeric nanocomposites. They show expansive antimicrobial range against microscopic organisms, infection and parasites. By and large, they work by delivering exceedingly responsive Ag + particles within the sight of dampness or other positive conditions for microorganism's development. These silver particles can tie to proteins causing auxiliary changes in the cell divider and furthermore in atomic layers coming about cell demise. Ag + particles can meddle in the replication of miniaturized scale living beings by shaping buildings with nitrogenous bases in DNA and RNA. Nonetheless, their total system is not completely caught on. [74,75] Copper (Cu) particles, albeit generally less concentrated than silver, are additionally known for their antimicrobial action. Polypropylene nanocomposites containing distinctive measures of Cu nanoparticles were set up by liquefy blended strategy, and results show that composites with just 1% (v/v) of Cu can murder 99.9% of microscopic organisms after 4 h of contact. [76] Similarly, due to the momentous antimicrobial action of titanium dioxide (TiO_2), Huppmann et al. created photograph initiated nano titanium dioxide polymer composites with antimicrobial properties for therapeutic and sterile applications. For the most part, TiO_2 is utilized as a thin film on surfaces to consolidate an antimicrobial character. The utilization of TiO_2 nanoparticles fused into a medicinal review polypropylene grid brings about effect safe surface attributes with predominant photocatalytic and antibacterial properties of TiO_2 . [77]

3.3. Polymers Attached with Organic Antimicrobial Agents

This class contains polymers that show antimicrobial conduct because of the nearness of natural antimicrobial specialists for example, anti-infection agents. A standout amongst the most broadly utilized antimicrobial operators is triclosan. In tests, arrangements of triclosan were blended with water-based styrene-acrylate emulsion; the resultant frameworks were tried against *Enterococcus faecalis* (*E. faecalis*). In view of an agar dissemination test, it was shown that the arrival of triclosan relies upon the dissolvable, being practically inexistent or, then again moderate in water and extremely quick in n-heptane. [78] In another trial triclosan was consolidated in water-dispersable PVA nanoparticles that shows more prominent antibacterial movement toward *Corynebacterium* than the natural/watery arrangements of triclosan. [79] PEI polymers are additionally utilized for the consolidation of anti-toxins. PEI alone, which is significantly improved in mix with anti-toxins because of their synergistic impacts. PEI expands the penetrability of bacterial cell dividers and sharpens them towards the lytic activity of cleanser sodium dodecyl sulphonate (SDS) and Triton X-100. PEI likewise enhances the weakness of test species to hydrophobic anti-infection agents [80] This synergistic impact was considered by Khalil and collaborators utilizing more than 10 groups of antimicrobial operators. They report that centralization of 250 nM , PEI (10 kDa) does not demonstrate any direct bactericidal or bacteriostatic impact, yet at a similar fixation it created a 1.5-overlay to 56-overlap decrease in the MICs of anti-microbials, for example, novobiocin, ceftazidime, ampicillin, ticarcillin, carbenicillin, piperacillin, cefotaxime, chloramphenicol, rifampin, and norfloxacin. [81] Acrylate polymers containing 5-chloro-8-hydroxy-quinoline were learned at physiological, acidic and fundamental pH for their hydrolytic conduct. Hydrolysis happens via autocatalysis and is potentiated by pH, temperature and the substance of hydrophilic polymers. Copolymerization of this polymer with N - vinyl pyrrolidone decreases the rate of hydrolysis due to steric obstruction. [82]

4. PROTEIN-MIMICKING POLYMERS

Antimicrobial polymers should act against unsafe pathogenic microscopic organisms; subsequently, the outline of antimicrobial polymers should meet the prerequisites of more noteworthy restricting affinity towards bacterial cell dividers. The external layer of microbes is portrayed by net negative charge, nearness of teichoic/ lipoteichoic corrosive (gram-positive microscopic organisms), lipopolysaccharides what's more, phospholipids (gram-negative microscopic organisms), and a semi-penetrable nature. Considering the elements of the bacterial cell, antimicrobial polymers with cationic charge were at first considered fundamental for this action. [83] Later, in any case, it was understood that a cationic charged biocide rehash unit in a fundamental or side chain is by all account not the only necessity for a polymer to show antimicrobial qualities. Different variables should likewise be taken into thought. [84] This thought depends on normal antimicrobial peptides, for example, magainin and defensin, which show phenomenal antimicrobial properties

because of their trademark auxiliary highlights. These polymers have an exceptionally inflexible spine. Their side gatherings are sorted out to give one hydrophobic side and one agree with a cationic net charge. These particles are exceptionally efficient in upsetting a microbial cell film by being embedded in a film with the entire spine. This interruption is exceptionally damaging to the film and tears it separated, bringing about fast cell passing. [85,86] These findings prompted the improvement of polymeric impersonates for antimicrobial peptides. Poly (phenylene ethynylene)- based conjugated polymers with amino side gatherings and furthermore different polymers with firm spines furthermore, cationic side gatherings have been produced and appear high antimicrobial action with low poisonous quality. [87] Zhou et al. blended peptides by means of ring opening polymerization of α -amino corrosive N - carboxyanhydride (NCA) monomers utilizing lysine (K) as the hydrophilic amino corrosive and alanine (A), phenylalanine (F), and leucine (L) as hydrophobic amino acids. They fluctuated the substance of hydrophobic from 0 to 100% what's more, acquired five arrangement of co-peptides [i.e., P(KA), P(KL),P(KF), P(KAL), and P(KFL)]. MIC esteems assurance against *E. coli* , *P. aeruginosa* , *Serratia marcescens* and *C. albicans* illustrate that the P(KF) copeptides have more extensive antimicrobial movement and are more efficient than the P(KL) and P(KA) arrangement. Thus, the P(KFL) arrangement is more viable than the P(KAL) arrangement. [88] Gabriel et al. endeavored to connect the examination zones of characteristic host safeguard peptides (HDPs), a part of the inborn insusceptible framework, and biocidal cationic polymers. This is point of view on HDPs, in the improvement of for all time antibacterial surfaces. [89]

5. CONVEYANCE SYSTEMS FOR ANTIMICROBIAL POLYMERS

5.1. Dendrimers

Dendrimers are novel symmetrical, very spread three-dimensional macromolecules that separate from a focal center, which can be custom-made to produce uniform or discrete functionalities also, have tunable inward holes, surface moieties, sizes, atomic weights, and dissolvable connections. [90] There are a few classes of dendrimers that have been investigated for different applications. Be that as it may, poly(amidoamine) (PAMAM) and poly(propyleneimine) (PPI) dendrimers are most broadly utilized for advancement of antimicrobial polymers. PAMAM dendrimer shows antimicrobial potential with no biocidal specialist. This is credited to its positive charge, which can electrostatically tie to bacterial cell films. This charge, nonetheless, moreover presents harmfulness issues. PEGylation of dendrimers render them less poisonous and furthermore diminish their biocidal impact because of covering of surface amine gatherings. Also, enhancement of PEG content was completed; 6% PEGylation on G3 dendrimer significantly diminished cytotoxicity towards human corneal epithelial cells while keeping up high strength against *P. aeruginosa* . [91] Biocides immobilized on dendrimer were likewise investigated as antimicrobial operators. They were composed by functionalizing end

gatherings of dendrimers with quaternary ammonium salts or, then again other antimicrobial operators. They are allegedly more viable for focusing on the cell divider and/or cell film. Once diffused through cell dividers these operators follow up on the cell layer furthermore, upset it. This is trailed by arrival of electrolytes, pulverization of DNA/RNA and cell passing. Dendritic cationic biocides have the capacity to dislodge calcium and magnesium particles bound on the films, therefore destabilizing the bacterial film. Dendrimer biocides offer more noteworthy action than their little sub-atomic partner because of high nearby thickness of dynamic gatherings, limit polydispersity, well defined Mw, target organ limitation, expanded length of activity and insignificant poisonous quality. Chen et al. played out a deliberate report to get it the component of activity of dendrimer biocides by communication conduct of PPI dendrimers and bacterial layers. The examine was performed on both gram positive and gram negative microscopic organisms. On contact with these antimicrobial operators, there is an expansion in the arrival of a substance with a retention maxima of 260 nm, which achieves a level with *E. coli* (gram negative bacteria).while discharging 260 nm of retentive materials from *S. aureus* (gram positive microbes), expanding monotonically with the fixation. This conduct is expected to the distinction in cell dividers of the two sorts of microorganisms. Era subordinate biocidal capability of dendrimers against *E. coli* was likewise explored. Fifth era dendrimers are most powerful; third era dendrimers are slightest compelling. This certainty related to the surface useful action of higher era dendrimers. The hypothetical Mw of the dendrimer biocides extended from 2000 to 2.8×10^4 , which can without much of a stretch cross through a bacterial cell divider. [92,93] The structure of quaternary mixes connected to dendrimers additionally influences the biocidal action of dendrimers. An allegorical connection was watched for the hydrophobic chain length of quaternary gatherings and biocidal action. Dendritic biocides with C-10 chains are best, trailed by C-8 and C-12 chains; C-14 and C-16 chains are the slightest dynamic. The explanation behind the illustrative connection between antibacterial properties and alkyl chain length can be clarified on the premise of double official locales at first glance which vary in their relative restricting affinities for long and short alkyl substituent and diverse collection conduct for long and short hydrophobic moieties. [94] Metal-dendrimer buildings were additionally investigated for their antimicrobial potential. Silver buildings of PAMAM dendrimers what's more, silver-PAMAM dendrimer nanocomposite were tried in vitro against *S. aureus*, *P. aeruginosa*, and *E. coli* microscopic organisms, utilizing the standard agar overlay strategy. Both PAMAM silver salts furthermore, nanocomposites show extensive antimicrobial movement with holding solvency and biocidal movement. [95]

5.2. Nanoparticles

Nanoparticles offer different focal points because of their little size what's more, properties which are successful in this specific size. In this manner, endeavors were made to join metallic nanoparticles like silver, copper, titanium oxide nanoparticles into polymeric material to present antibacterial property with the additional favorable position of nanosize. Aside from metallic nanoparticles, polymeric nanoparticles were likewise inspected for their antimicrobial potential in

numerous medicinal services regions. Dental cleanliness is one such territory with this, dental reclamation materials have increased broad consideration in the previous couple of years; the clinical survival is viewed as an essential model for their prosperity. Materials which were utilized for this reason experience the ill effects of optional caries, thus they require opportune substitution. [96] To take care of this issue, nanoparticles incorporated from cross-connected quaternary PEI fused into sap were presented. These nanoparticles were improved for molecule estimate, positive charge, oxidative, warm dependability what's more, antibacterial action. [97] This framework is viable against *S. aureus*, *Staphylococcus epidermidis*, *E. faecalis*, *P. aeruginosa* and *E. coli*. Diverse levels of stacking of nanoparticles on tar (1% furthermore, 2%) influence antimicrobial action with 2% stacking complete restraint; at 1% there is finished hindrance of *S. aureus* and *E. faecalis*. Some development diminishment of others was watched. These particles are totally biocompatible. Be that as it may, nanoparticles stacked in gum can't diffuse in agar plate. [98,99] PEI nanoparticles stacked composite gums were additionally arranged. This framework offers antibacterial movement, disposes of arrangement of bacterial plaque and furthermore ensures the surface of composite tar from unpleasantness, which additionally forestalls arrangement of auxiliary conveys. [100] Quaternary ammonium PEI nanoparticles with N-octyl dimethyl buildups likewise show great antibacterial impacts. [101] Silica particles functionalized with quaternary ammonium bunches were additionally orchestrated by interpenetrating PEI into silica particles and crosslinking with diiodopentane, trailed by octyliodide alkylation and methyl iodide quaternization (S-QAPEI). These particles show a size scope of 2–3 μm , zeta potential of +50–60 mV and solid antibacterial action. [102]

5.3. Polymeric Micelles

Polymeric micelles, being amphiphilic in nature, apply the property to self-gather and thus can be utilized to go about as antimicrobial polymers without fuse of quaternary gatherings or anti-microbials in a polymer chain. Yuan et al. orchestrated amphiphilic ABC triblock copolymers of poly(ethyleneoxide) square - poly(E-caprolactone)- piece - poly [(2-tert - butylaminoethyl) methacrylate] (PEO-b - PCL-b - PTA) that was composed to self-collected into water-dispersible and biodegradable polymer micelles. Biodegradable PCL was built to drive the copolymers into micelle structures, where PTA encourages better association with the microbial divider/film. PEO was joined to give better biocompatibility and colloidal steadiness to micelles in fluid arrangement. The interesting center/crown get together of the micelles was required to empower more efficient association with the cell film than person polymers by expanding neighborhood mass and cationic charges of a self-gathered nanostructure. This is imperative for the breaking down of the cell film through electroporation. Two distinct sorts of polymers were delivered by changing the substance of PTA (polymer-1 contained 20 PTA units and polymer-2 contained 30 PTA units). Micelles from polymer-1 brought about least bactericidal focus (MBC) estimations of 0.30 and 0.15 M, while polymer-2 indicated MBCs of 0.20 and 0.08 M against *E. coli* and *S. aureus*, individually. In this way, expanded substance of PTA gives better antimicrobial properties. [103]

6. FACTOR AFFECTING ACTIVITY OF ANTIMICROBIAL POLYMERS

The action of antimicrobial polymers is considered as a capacity of harmony between numerous elements. These could be polymer related factors, for example, Mw, charge thickness, alkyl chain length, hydrophilicity, and additionally ecological factors, for example, pH, temperature, and so forth. Some main considerations influencing antimicrobial movement are portrayed underneath.

6.1. Sub-atomic Weight and Alkyl Chain Length

Sub-atomic weight (Mw) assumes an essential part in balancing physicochemical properties of polymers. On account of the antimicrobial movement of polyacrylates and polymethyl acrylates with side-chain biguanide gatherings, Mw is the principle factor to controlling bactericidal action. The ideal scope of Mw has been revealed from 5×10^4 and 1.2×10^5 Da, while above and underneath this range significant lessening in action happens. In like manner, poly (tributyl 4-vinylbenzyl phosphonium chloride) likewise appears ideal antimicrobial impact inside Mw scope of 1.6×10^4 to 9.4×10^4 Da. [104] However, for chitosan, the part of Mw is clashing, and diverse research bunches report distinctive discoveries. These opposing impacts have been related with bacterial strains chose for contemplate. For the most part, gram negative microscopic organisms, contrasted and gram positive microscopic organisms, have a more prominent test in dissemination of antimicrobial substance because of the nearness of cell dividers. Because ϵ -PL, tuning of alkyl chain length demonstrates huge consequences for movement; polymers with a chain length of 9 L - lysine deposits are ideal for restraint of microbial development.

6.2. Charge Density

Positive charge thickness gives better electrostatic association of polymers with bacterial cells. If there should arise an occurrence of chitosan, charge thickness increments with the expanding level of deacetylation (DD), which likewise upgrades electrostatic connection and therefore antimicrobial movement. Takahashi et al. report higher antibacterial action of chitosan towards *S. aureus* at higher DD. [105] Modification in chitosan structure to fuse bunches with higher charge thickness, for example, asparagine N-conjugated chitosan oligosaccharide [106] and guanidinylated chitosan, [107] result in higher antimicrobial action, while N - carboxyethyl chitosan neglects to demonstrate any antimicrobial action because of absence of a free amino gathering. [108]

6.3. Hydrophilicity

Hydrophilicity is an imperative prerequisite for movement of any antimicrobial operator. Amphiphilic polymethacrylate subsidiaries custom fitted by substituting the substance of hydrophobic gatherings and Mw show better antimicrobial exercises. Also, water solvent chitosan subsidiaries incorporated by saccharization, alkylation, acylation, quaternization and metallization show higher antimicrobial impact than in their unique frame. [109,110]

6.4. Counter Ions

The impact of counter particles has been watched for quaternary ammonium/phosphonium mixes. Counter particles with solid restricting affinity towards quaternary compound cause less antibacterial action because of moderate and less discharge of free particles in the medium. For quaternary ammonium mixes, bromide and chloride apply the most astounding antimicrobial action.

6.5. pH

The pH impact for chitosan and polymers with amphoteric nature has been watched. Chitosan shows pH subordinate antimicrobial movement, which is at a most extreme at acidic pH due to its better solvency and in addition development of polycation. In any case, there are no reports demonstrating its antimicrobial impact at essential pH. [111]

7. APPLICATION

7.1. Strands and Textiles

Material merchandise produced using characteristic sources like cotton, keratinous fibers have been perceived as media to help development of undesirable microorganisms amid their utilization and long-haul capacity, bringing about hindering impacts because of weakness for microbial development. Materials created by a final finishing of polymers that shields them from these microbial assaults constitute a generous market for antimicrobial material items. Various antimicrobial material items have been propelled available by driving producers. N - halamine forerunner, m-aminophenylhydantoin (m-APH) and butanetetracarboxylic corrosive (BTCA) are utilized to coat cotton texture. Antimicrobial efficacy of butanetetracarboxylic corrosive/m-aminophenylhydantoin treated cotton texture against Gram-positive and Gram-negative microscopic organisms demonstrates a 6 log decrease inside 1 min of contact time. Sturdiness and energize capacity of these textures with an underlying chlorine stacking of about 1.0 [Cl⁺]%, holding up to ten washing cycles make them an exceptional class for the fibers and material businesses [112] Chitosan is an incredible contender for an eco-accommodating material industry. Be that as it may, the real issues related with chitosan are its poor attachment to textures and loss of the antimicrobial movement under antacid conditions. The three water-solvent chitosan subsidiaries bearing twofold useful bunches were orchestrated with 2,3-epoxypropyltrimethylammonium chloride and benzaldehyde and connected to cotton textures together with citrus extract as the crosslinking operator. The finished textures demonstrate solid antimicrobial exercises and genuinely great toughness. The antibacterial effectiveness of this texture is more than 99% and 96% against *S. aureus* and *E. coli* individually. [113]

7.2. Self-Sterilizing Surfaces

Bacterial sully of therapeutic gadget surfaces (catheters, inserts, and so forth.) is one of the real driving foundations for contaminations obtained in healing center. This procedure begins with adherence of microorganisms onto the surface took after by implantation and improvement into a biofilm

very impervious to anti-toxins and the host's safe framework. One technique used to beat this issue is to create antimicrobial materials by the expansion of a biocide like quaternary ammonium mixes, silver, and so forth that filters into the encompassing condition, slaughtering the microorganism. Such materials that were impregnated with an antimicrobial operator represent an issue of natural pollution furthermore, short timeframe of realistic usability because of quick filtering of the specialist in beginning phases of utilization. Another contrasting option to defeat this impediment is non-filtering biocide materials or covalent connection of these biocides onto the surface of glass, metals, and so on [114] Tiller et al., covalently appended poly(4-vinyl-N - alkylpyridinium bromide) to glass slides, and its antibacterial properties were surveyed by showering watery suspensions of bacterial cells on the surface, trailed via air drying and checking the quantity of cells staying reasonable. Amino glass slides were acylated with acryloyl chloride, copolymerized with 4-vinylpyridine. A surface then again made by joining poly(4-vinylpyridine) to a glass slide and alkylating it with hexyl bromide executed $97 \pm 3\%$ of the saved *S. aureus* cells. A 100 crease drop in bacterial settlements was accomplished with hexyl-poly vinyl pyrrolidone (PVP) slides contrasted and the first amino slides. [115] Materials equipped for opposing long haul biofilm development in complex media while keeping up non-fouling properties are exceptionally attractive for some applications, yet their improvement is extremely testing. Cheng et al. explored the potential of ultra-low fouling zwitter ionic poly (carboxybetaine methacrylate) (pCBMA) joined from glass surfaces for imperviousness to long haul biofilm arrangement. Results demonstrate that pCBMA coatings decrease long haul biofilm arrangement of *P. aeruginosa* up to 240 h by 95% at 250C and for 64 h by 93% at 370C, and stifle *Pseudomonas putida* biofilm collection up to 192 h by 95% at 300C, concerning the uncoated glass reference. The capacity of pCBMA coatings to oppose non-specific protein adsorption also, significantly hinder bacterial biofilm arrangement is promising for biomedical and mechanical applications. [116] Ye et al. created self-cleaning surfaces utilizing a single step dissolvable less uniting strategy. The procedure was directed by vapor testimony of a crosslinked poly (dimethylaminomethyl styrene-coethylene glycol diacrylate) (P (DMAMS-co-EGDA)) prime layer, trailed by in situ uniting of poly(dimethylaminomethyl styrene) (PDMAMS) from the receptive destinations of the prime layer. The crossover united covering of P(DMAMS-co-EGDA)- g PDMAMS indicated over 99% bacterial slaughtering against both gram-negative *E. coli* and grampositive *Bacillus subtilis*. The joined covering showed solid bactericidal efficiency after ceaseless washing. [117] Stainless steel inserts are widely utilized as a part of orthopedic surgery, however their defenselessness for adherence of microorganisms is the fundamental restriction which can make undesired wellbeing intricacies. Covering the stainless-steel surface with a protein against glue polymer containing adversely charged or impartial hydrophilic gatherings can stifle collaboration between strong substrates and proteins by electrostatic repugnance and lessening hydrophobic communications. Ignatova et al. built up a two-stage "uniting from" technique in view of the electrografting of polyacrylate chains containing an initiator for the molecule exchange radical polymerization of 2-(tert-butylamino)- ethyl methacrylate (TBAEMA), copolymerization of TBAEMA with either

monomethyl ether of poly (ethylene oxide) methacrylate (PEOMA), acrylic corrosive (AA), or styrene. A 2–3 overlay diminish in fibrinogen adsorption happens when TBAEMA is copolymerized with either PEOMA or AA, as opposed to homo polymerized or copolymerized with styrene. Contrasted and the exposed stainless-steel surface, brushes of polyTBAEMA, poly(TBAEMA-co-PEOMA) what's more, poly(TBAEMA-co-AA) diminish microscopic organisms bond by 3 to 4 requests of extent as demonstrated by *S. aureus* bond tests. The chemisorption of this sort of polymer brushes onto stainless steel surfaces show potential in orthopedic surgery. [118]

7.3. Restorative Composites

Beating microbial resistance by anti-infection agents has progressed toward becoming the prime prerequisite of current propelling therapeutic innovation. In any case, monocomponent antibacterial specialists are far from meeting prerequisites for exceptional conditions like catheter prompted contaminations. Incorporating the properties of natural and inorganic composites into thin films has as of late been a subject of extreme investigation. This has prompted look with respect to antimicrobial composites, wherein polymers shape the base for stacking silver or, then again other antimicrobial metals. Such gatherings have as of late picked up significant consideration in biomaterials and have made an interest for biocompatible and antimicrobial thin films as potential coatings for biomedical inserts. A novel double activity antibacterial material made out of a cationic polymer poly (4-vinyl-N - hexylpyridinium bromide) and inserted silver bromide nanoparticles has been combined. The composites are fit for murdering both gram-positive microscopic organisms, for example, *Bacillus cereus*, *S. aureus* and gram-negative microorganisms, for example, *E. coli* and *P. aeruginosa* on surfaces and in arrangement. Moreover, the composites give a supported arrival of biocidal silver particle and bactericidal impact for around 17 days with no misfortune of movement. They likewise restrain biofilm development and hold antibacterial movement after presentation to mammalian fluids. [119] The capability of novel ternary electrospun nanofibrous mats made of quaternized chitosan (HTCC)–organic rectorite (OREC /polyvinyl liquor (PVA) arrangements in the field of sustenance bundling furthermore, biomedical applications were proposed by Deng. The morphology, intercalated structure, and antibacterial movement of the spun mats were researched. X-beam diffraction comes about confirm the intercalation structure in nanofibrous mats wherein HTCC what's more, PVA chains intercalate into the interlayer of OREC. The antibacterial action of the electrospun mats is upgraded when the measure of the OREC is expanded. [120]

7.4. Medicinal Coatings

Receiving new methodologies for the improvement of polymer conjugates used to coat implantable gadgets gives an open door to apply antimicrobial operators straightforwardly to the gadget surface, along these lines forestalling bacterial colonization of the embed and repressing insert related disease. Polyacrylate derivates are one the most explored because of their accessibility, low poisonous quality, wide variety of functionalized monomers, and simple handling.

Polydimethylsiloxanes and 2-hydroxyethylacrylate/ acrylic corrosive have been photopolymerized to give nano stage amphiphilic coatings which are covalently connected to glass and stacked with antimicrobial surfactant cetyltrimethylammonium chloride (CTAC). This CTAC-stacked coating acts like contact active surfaces which don't slaughter microorganisms in the encompassing arrangement yet just on their surface. [121] Liang et al. contemplated the capability of different N-halamine siloxane and quaternary ammonium salt siloxane copolymers for use in biocidal coatings. The copolymers were covered onto cotton swatches and assessed for biocidal efficacy against *S. aureus* and *E. coli*. Both N - halamine and quaternary useful bunches demonstrate compelling against *S. aureus*, however just the N - halamine units are compelling against *E. coli*. [122] Polymers anti-infection agents composites were likewise explored for their bactericidal potential. An indistinct aliphatic PE-PU polymer produced using poly (lactic corrosive) diol (DLLA), poly(caprolactone) diol and 1,6-hexamethylene diisocyanate was produced and mixed with levofloxacin. This polymer shows a steady discharge design which compasses to level. Arrangements with a high extent of DLLA, hinders development of *S. aureus* for 40–66 days, while arrangements with a lower extent of DLLA keep up antimicrobial action for just 12–26 days. This polymer demonstrates potential to avert contamination of embeds in an intra-agent sully model for at any rate 20 to 30 days post-implantation. [123]

7.5. Water Filtration Systems

Antimicrobial polymers have wide application in water filtration frameworks. Chlorination is viewed as a work of art and basic stride in the cleansing of drinking water and waste water treatment. Be that as it may, these water dissolvable disinfectants experience the ill effects of the constraint of rise of chlorine safe organism species, here and now solidness in watery arrangement and leftover poisonous quality of hurtful debasement results delivered amid the chlorination process, for example, cancer-causing trichloromethanes what's more, chloroacetic acids. This has raised worry over the security issues of such disinfectants and prompted improvement of interchange, novel and safe disinfectants. Onnis-Hayden et al. investigated the utilization of polymeric disinfectants for water sterilization by covalently appending N , N - hexyl, methyl-PEI onto sand surface what's more, utilizing this antimicrobial sand filter for water filtration and sterilization. These polymers indicate ability to be recovered by straightforward washing steps. They are especially helpful for chlorine safe species. [124] Some examination bunches propose the utilization of water insoluble lattices that may inactivate, slaughter or expel them by minor contact without discharging any responsive specialists to the mass stage to be cleaned. These networks are proposed to be joined with filtration frameworks. [125] Polystyrene copolymer globule upheld dendrimers was combined and examined for its application as a water treatment framework. Macroporous crosslinked polystyrene copolymer dabs were incorporated utilizing suspension polymerization. Dendritic structure made out of di(chloroethyl)amine-sort end amass usefulness was shape on the polystyrene copolymer dots. The polymer bound dendrimers were tried for antibacterial activity against both grampositive what's more, gram negative microscopic organisms. The movement against both sorts of living beings

increments with an expansion in the nitrogen iotas in the polymer spine. The dendritic structure containing both amino and di(chloroethyl) bunches demonstrates significant decrease in the bacterial include when kept 20 mL autoclaved water with bacterial societies having an underlying number in the scope of 12–83 *10⁶ CFU/mL. [126] N - halamine polymers as profoundly cross-connected permeable globules have been investigated for use in drinking water cleansing. Globules were set up by suspension copolymerization of styrene with vinyl hydantoin monomers like 3-allyl-5,5-dimethylhydantoin what's more, 3-(4'- vinylbenzyl)- 5,5-dimethylhydantoin with the expansion of a cross-linker, DVB. After chlorination, the hydantoin structures in the copolymers were changed into N - halamines and furnished the specimens with effective, and sturdy antimicrobial exercises against *E. coli* and *S. aureus*. Polyurethane (PU) is a polymer made out of a chain of natural units joined via carbamate (urethane) linkage. The bactericidal impact of silver nanoparticles covered on PU froths as a drinking water filter was examined by Jain et al. Nanoparticles were settled and bound to PU by connection with nitrogen molecules. Online tests directed with a prototypical water channel demonstrate no nearness of bacterium in yield water. This finding presents a practical innovation for residential utilize. [127] Aviv et al. arranged iodinated polyurethane (IPU) wipes by submerging wipes in watery/natural arrangements of iodine or presenting wipes to iodine vapors. Ethylene vinyl acetic acid derivation (EVA) covering was connected on iodine stacked IPU wipes to discharge iodine in a controlled rate. A dynamic carbon cartridge for expulsion of iodine buildups after the microbial inactivation was additionally connected to the framework. Results are amazing, at all testing focuses no microscopic organisms were distinguished in the outlet accomplishing more than 7.1 to 8 log decreases as computed upon gulf fixation. These iodinated PU frameworks can be utilized as a powerful method for water purification. [128]

7.6. Surfactants and Flocculants

Both cationic surfactants and polymers with the quaternary ammonium moiety have numerous applications in conditioners, cleanser, hair mousse, hair shower, hair color, and contact focal point arrangements. Lenoir et al. arranged antibacterial surfactants by the quaternization of the amino gatherings of poly(ethylene-cobutylene)- b-poly[2-(dimethylamino)ethylmethacrylate] (PEBb-PDMAEMA) diblock copolymers by octyl bromide. The antibacterial movement of PEB-b-PDMAEMA quaternized by octyl bromide has been evaluated against microscopic organisms and is equivalent to the action of benzalkonium chloride. [129] Chitosan and its subordinates have additionally been examined for this reason. Chitosan collaborates with the adsorbed surfactant to frame interfacial buildings that enhanced emulsion strength. The generally thick and profoundly charged twofold layered interfaces increment electrostatic and stearic repugnance between beads and decrease their probability to total. Mun et al. built up ideal conditions for getting ready stable oil-in water emulsions containing beads encompassed by surfactant chitosan layers and reasoned that that steady emulsions can be framed above basic chitosan focus. Emulsions balanced out by surfactant-chitosan layers have great solidness to pH, ionic quality, warm

handling, and solidifying. Emulsions settled by surfactant-chitosan layers have great solidness to pH, ionic quality, warm handling, and solidifying. [130] However, their low level of hydrophobic substitution brought about debilitated security of the micelle. A strategy for development of chitosan based amphiphilic mixes having all the more thickly stuffed hydrophobic substituent was endeavored by reductive N-alkylation of chitosan with 3-O - dodecyl-D - glucose. [131]

7.7. Nourishment Packaging

As of late antimicrobial bundling has procured significant consideration from the nourishment business as a result of the expansion in purchaser interest for insignificantly prepared, preservative free items. Numerous characteristic polymer based covering have been used to control regular nourishment borne microorganisms, and new antimicrobial bundling materials are persistently being created. Jiang and Li explored the capability of chitosan covering in broadening post-reap life and keeping up the nature of organic product amid capacity at a low temperature. Parameters for example, changes in breath rate, polyphenol oxidase movement, shading, eating quality, and weight reduction have been measured with time. Chitosan covering demonstrates better conservation potential which increments with rising substance of chitosan. [132] Further, Caner et al. examined the impacts of corrosive fixations, plasticizer fixations, and capacity time on the mechanical furthermore, saturation properties of chitosan movies. [133] These works show more noteworthy capability of chitosan movies in nourishment defensive covering. Nonetheless, these coatings are inadequate against lactobacilli microorganisms. [134]

8. CONCLUSIONS

Antimicrobial polymers offer an extensive variety of classes and applications in the ranges of filaments, material water filtration frameworks, nourishment bundling, surfactants and cleansers, and the surgical what's more, pharmaceuticals businesses. Particularly in biomedical field, these polymers lessen the agony of individuals and offer them a better life. These antimicrobial polymers offer delayed antimicrobial movement with insignificant lethality, contrasted and little sub-atomic antimicrobial specialists that show here and now movement what's more, ecological lethality. The development of safe species is one of the significant issues with little sub-atomic anti-infection agent's due to their specific focuses of activity, though antimicrobial polymers physically devastate cell films of the life form which forestall improvement of medication resistance organisms. Due to these focal points gave by antimicrobial polymers, endeavors have been made to apply these polymers as contact surfaces for restorative gadgets, fibers, and materials, render them antimicrobial. A few modified composite polymers have additionally been created to meet surface necessities. These modifications, on one hand give an incredible flexibility to these polymers to be connected for different fields, and then again open gigantic open doors for inquire about. It is significant, in any case, to accomplish a harmless material which is non-poisonous, condition inviting with strong and wide scope of antimicrobial movement, long-last reaction and even reusable to keep up the action. Progressed quality research, devoted endeavors,

effective application and commercialization of antimicrobial polymer will help fulfill the need of better clean conditions and enhance the nature of life.

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